Alarm activated at Module. Select ALARM on the module keypad to silence the alarm

Select PAUSE/RUN. Observe operation at affected module

System running properly?

YES

Problem Resolved

NO

Alarm activated at Module. Select ALARM on the module keypad to silence the alarm

Determine the error code:
- Record the single digit code in the window display at the module keypad.
- Select the function(-) arrow to view the additional two digits of the error code. The error code is the first digit followed by an underscore, followed by the last two digits

Use the module specific Error Code Table located in Appendix B in the IFU to look up the X_XX error code

Read the information in the “Sensor”, “Problem”, and “Solution” columns in the Error Code Table.

Convert the error code to sensor diagram initials. Use the Module’s Sensor Diagram located in Appendix C in the IFU to locate the sensor identified. Inspect the area around the sensor and up to the sensor

Perform the steps suggested in the “Solution” column and/or give the system what it is looking for or take away what it doesn’t want based on your inspection

If error persists, repeat the procedure. Call technical support for unrecoverable errors

Select PAUSE/RUN